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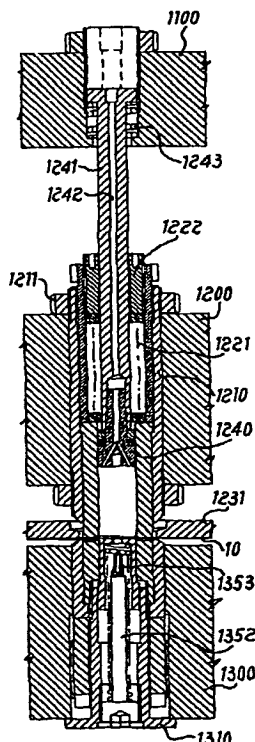
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(54) Title: DIE SET, MACHINE AND METHOD FOR FORMING DIE-PRESSED CARTRIDGE CASES

(57) Abstract: Die set for forming cartridge cases (1; 101), comprising at least three support el-
ements, i.e. an upper element (1100), Middle element (1200) and bottom element (1300), which
are connected together in the longitudinal direction by guide columns (1101) along which said
upper support (1100) and bottom support (1300) are actuated displaceably relative to each other
in predefined working sequences.



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